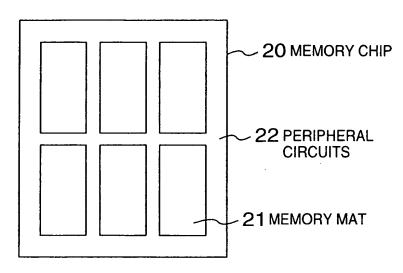
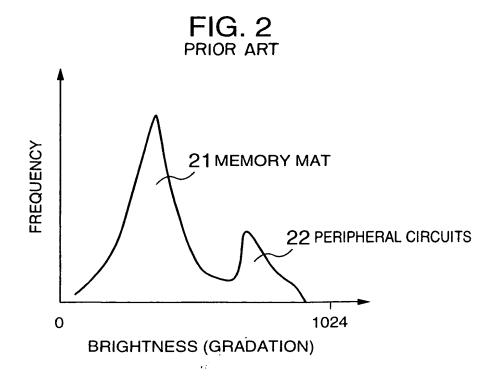
DRAFTSMAN

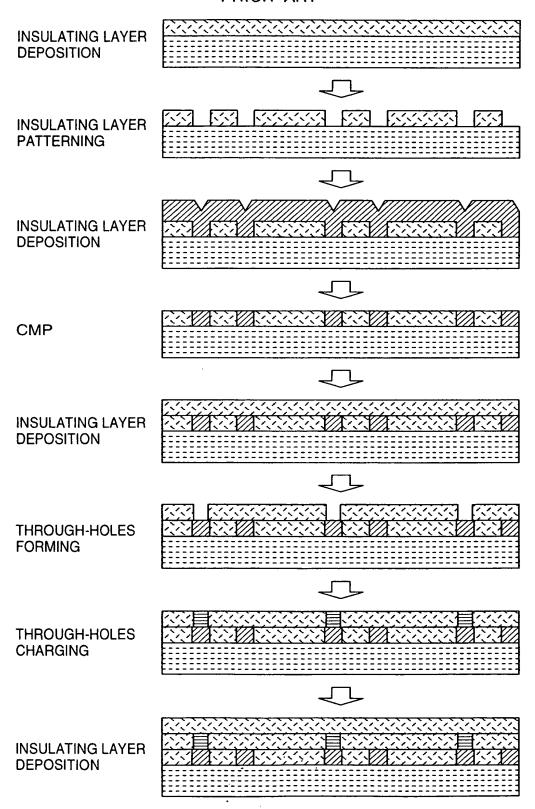
FIG. 1 PRIOR ART



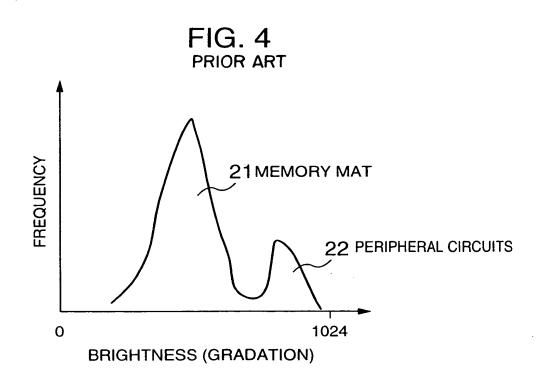


APPROVED		O.G. F	iG.
	BY	CLASS	SUBCLASS
	DRAFTSMAN		

FIG. 3 PRIOR ART



APPROVED	O.G. FIG.	
BY	C .255	SUBCLASS
DRAFTSMAN		



i	APPROVED Q.G. FIG.		
	, BA	CLASS	SUBCLASS
	DHAFTSMAN		

FIG. 5 PRIOR ART

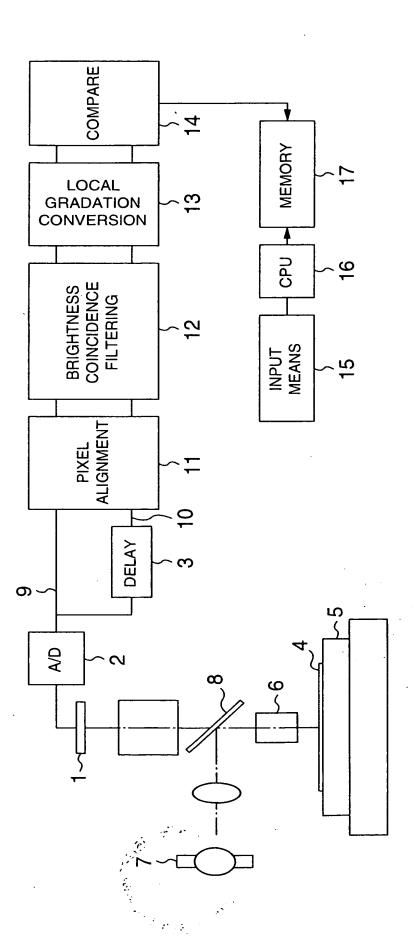
	-1	0	1
-1	8.28×10 <sup>11</sup>	1.56×10 <sup>11</sup>	9.07×10 <sup>11</sup>
0	8.55×10 <sup>11</sup>	0	8.59×10 <sup>11</sup>
1	9.0×10 <sup>11</sup>	1.55×10 <sup>11</sup>	8.33×10 <sup>11</sup>

FIG. 6 PRIOR ART

	<b>–1</b>	0	1
-1	967323	742941	951727
0	953922	732608	939418
1	950797	728523	937704

APPROVED ( G FIG. BY CLASS SUBCLASS DRAFTSMAN

FIG. 7



APPROVED'			
87	CLASS.	SUBCLASS	
DRAFTSMAN			

COMPARE 4 MEMORY BRIGHTNESS COINCIDENCE FILTERING 12 CPU 46 PIXEL ALIGNMENT INPUT MEANS 5 LOCAL GRADATION CONVERSION  $\frac{1}{2}$ DELAY က თ -5 ΑD  $\infty$ 9

FIG. 8

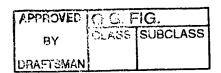


FIG. 9

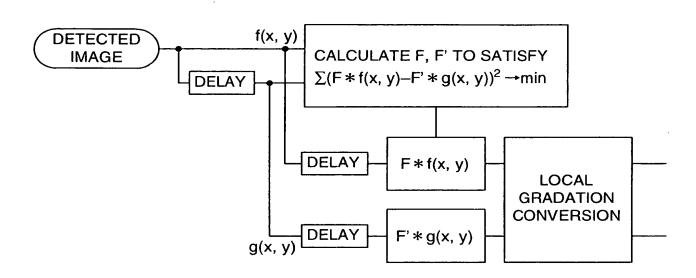


FIG. 10

$$F = \begin{bmatrix} 1 - \alpha - \beta & \alpha \\ \beta & 0 \end{bmatrix}$$

$$F' = \begin{bmatrix} 0 & \beta \\ \alpha & 1 + \alpha - \beta \end{bmatrix}$$

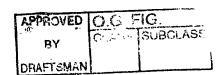


FIG. 11

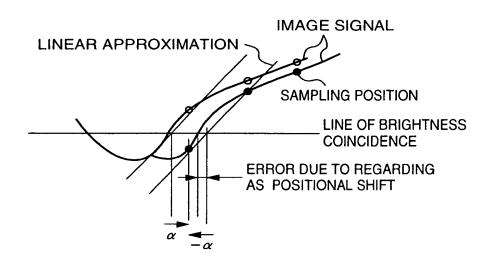
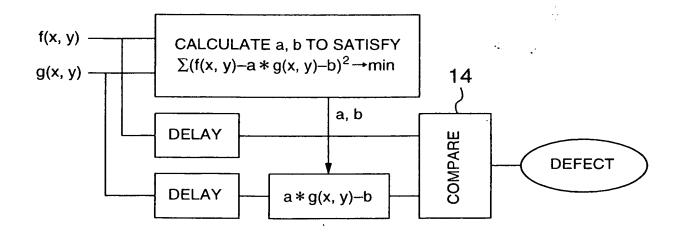
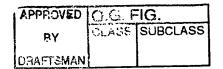


FIG. 12





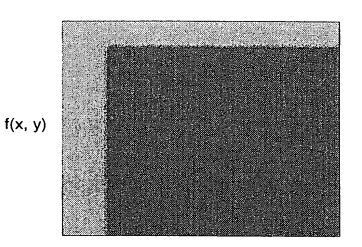


FIG. 13A

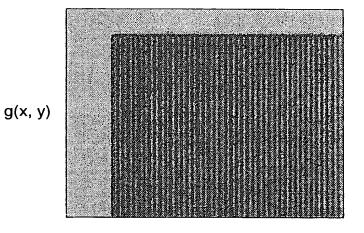


FIG. 13B

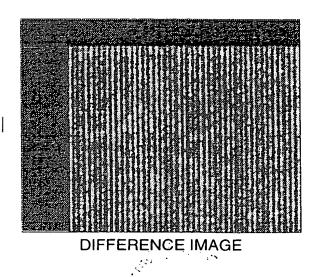


FIG. 13C

| f(x, y)-g(x, y) |

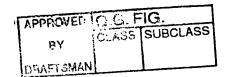
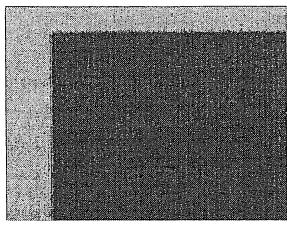
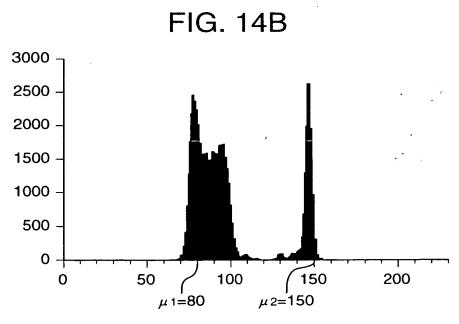


FIG. 14A



g(x, y)



BRIGHTNESS HISTOGRAM OF g(x, y)

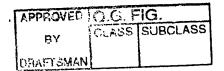
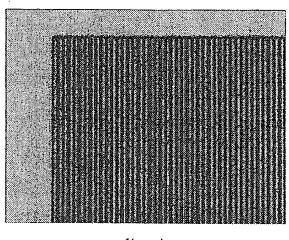
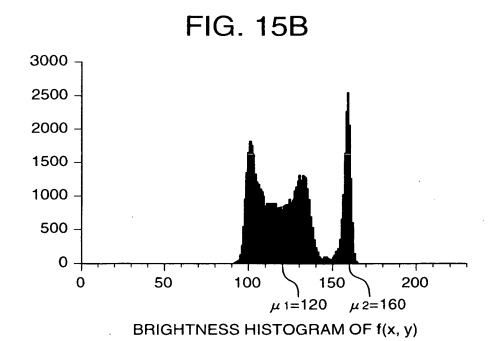


FIG. 15A

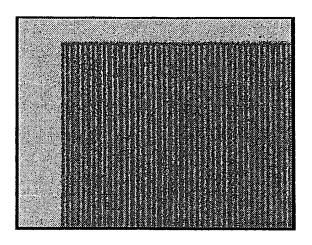


f(x, y)



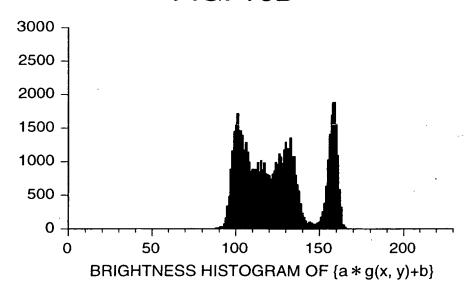
BY CLASS SUBCLASS

FIG. 16A



a \* g(x, y)+b

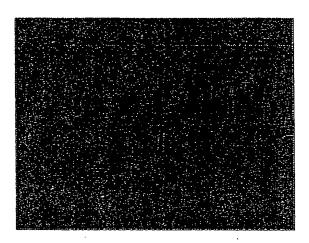
FIG. 16B



\* a,b ARE ESTIMATED WITHIN LOCAL REGION OF IMAGE AT EACH POINT

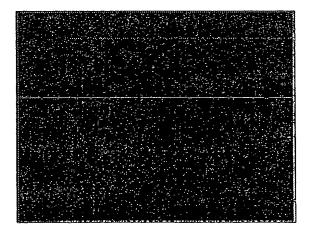
i	<b>GAYONADA</b>	O.G. FIG.	
	BY	CL.458	SUBCLASS
	DRAFTSMAN		

FIG. 17A



DIFFERENCE IMAGE 1 (3×3)

FIG. 17B



DIFFERENCE IMAGE 2 (5×5)

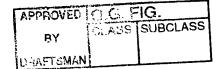
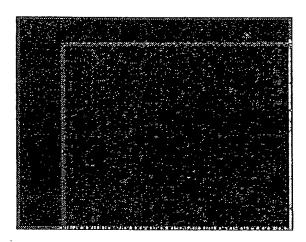
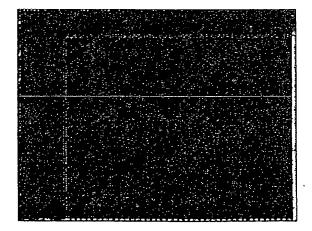


FIG. 18A



DIFFERENCE IMAGE 3 (7×7)

FIG. 18B



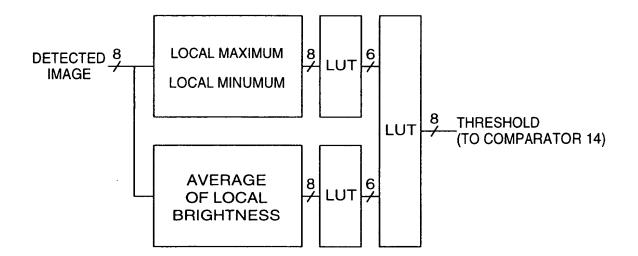
DIFFERENCE IMAGE 4 (7×7, WEIGHTED)

**▼ THRESHOLD** COEFFICIENTS CI~CS: WITH CODE OFFSET K (FOR CHANGE OF SENSITIVITY) M C<sub>5</sub> FIXED THESHOLD BRIGHTNESS AVERAGE OF NEIGHBORING PIXELS LOCAL CONTRAST EDGE INTENSITY BRIGHTNESS OF AIMED PIXEL ပီ ر 1 ပိ ပ္ DETECT MAXIMU LOCAL MAXIMUM-LOCAL MINIMUM DIFFERENTIATE WITH RESPECT TO x DIFFERENTIATE WITH RESPECT TO y MOVING AVERAGE DETECTED\_ IMAGE \_

FIG. 19

į	APPROVED O.G. FIG.			
	ΒΥ	CLASS	SUBCLASS	
	DHAFTSMAN			

FIG. 20



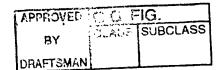
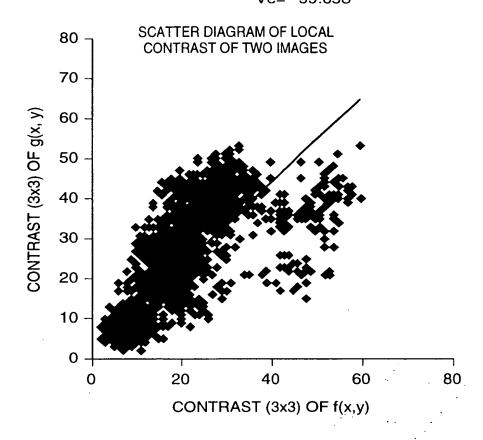


FIG. 21

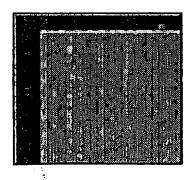
# 1) AFTER ALIGNMENT WITH ACCURACY OF PIXEL UNIT

GRADIENT	INTERCEPT
1.038	2.336

Vr= 125.774 Ve= 59.653



VALUE OF Ve



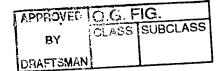
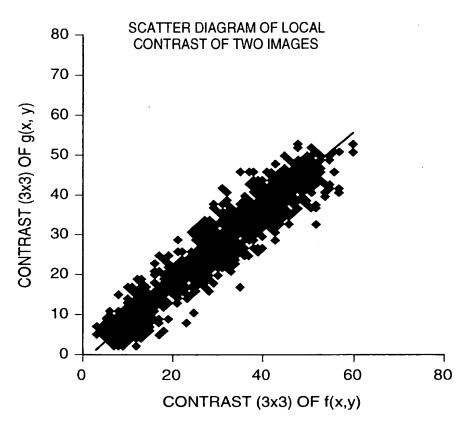


FIG. 22

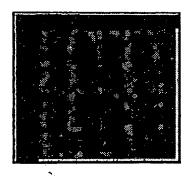
# 2) AFTER MATCHING OF BRIGHTNESS

GRADIENT	INTERCEPT
0.958	-1.649

Vr= 175.852 Ve= 9.603



#### **VALUE OF Ve**



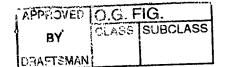
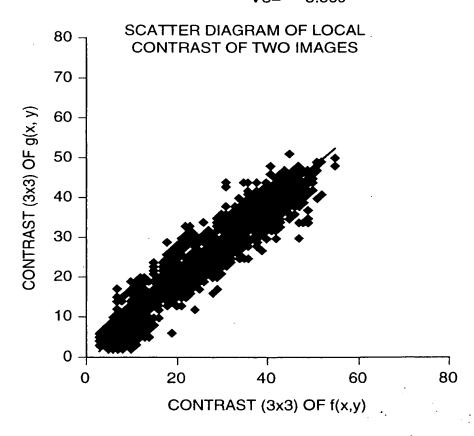


FIG. 23

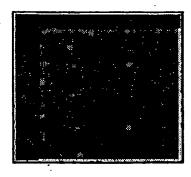
#### 3) AFTER ALIGNMENT OF SUB-PIXEL

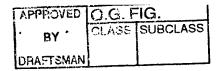
GRADIENT	INTERCEPT
0.981	-1.454

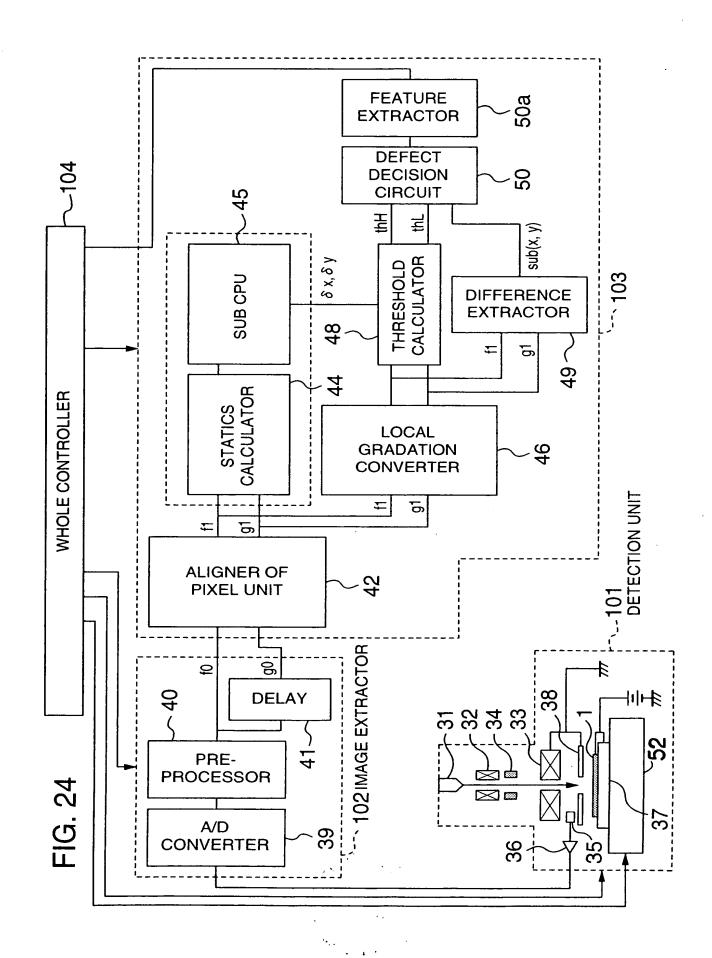
Vr= 168.393 Ve= 8.869



## VALUE OF Ve







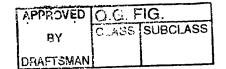


FIG. 25

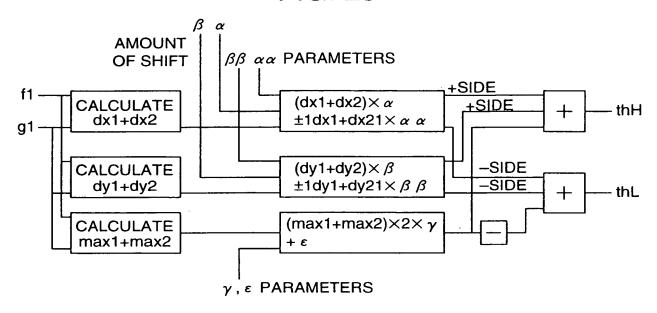
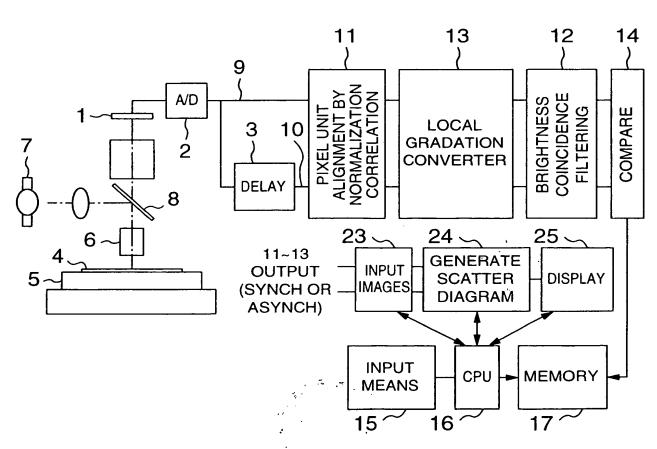
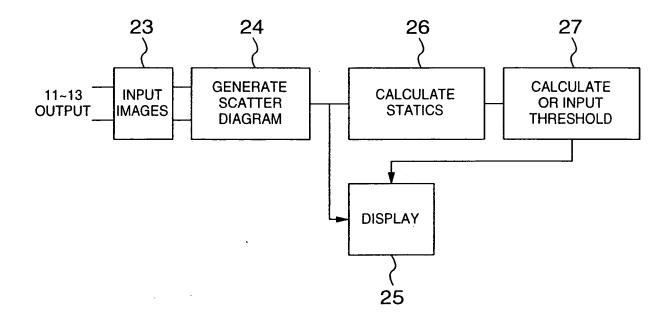


FIG. 26



DAVCARRA	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

FIG. 27



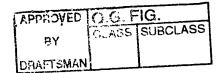
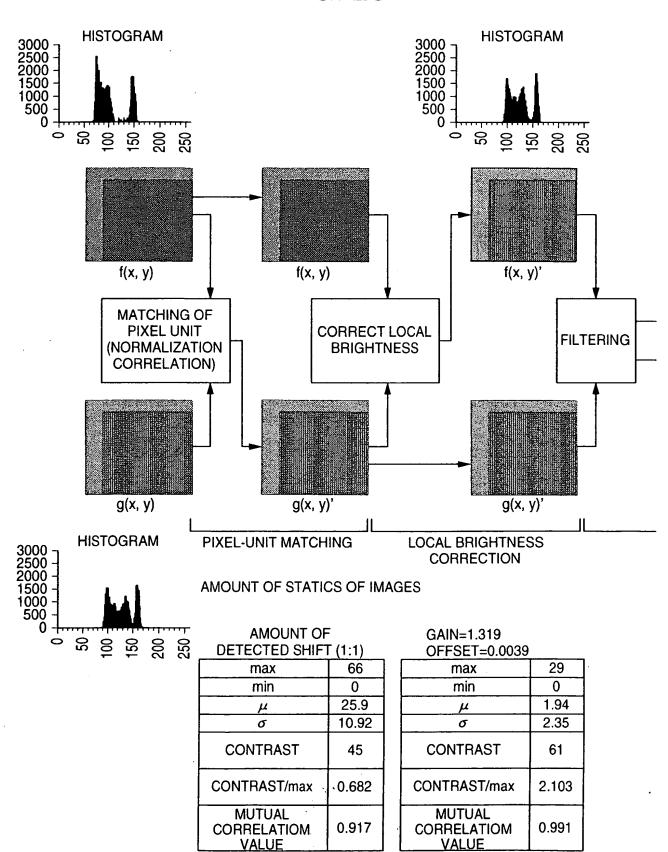


FIG. 28



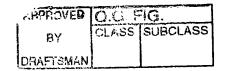
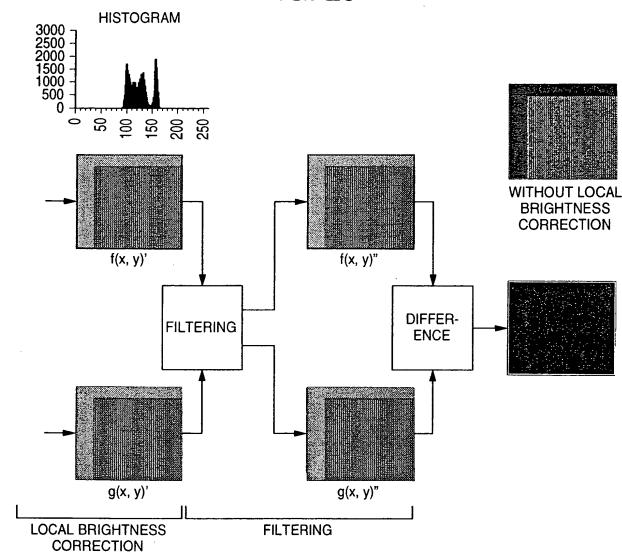


FIG. 29



GAIN=1.319 OFFSET=0.0039

0110E1-0.0000		
max	29	
min	0	
μ	1.94	
σ	2.35	
CONTRAST	61	
CONTRAST/max	2.103	
MUTUAL CORRELATIOM VALUE	0.991	

 $\alpha = 0.036(x)$  $\beta = 0.106(y)$ 

25
0
1.92
1.87
57
2.280
0.993

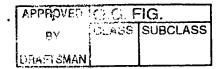


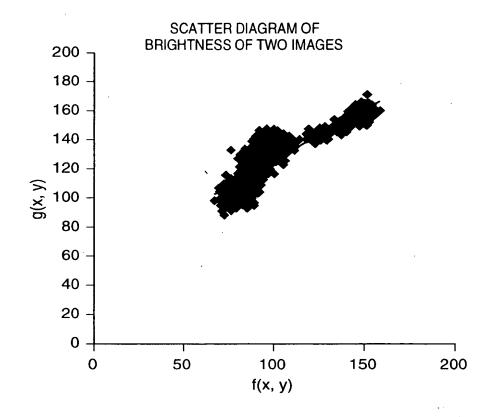
FIG. 30

SCATTER OF BRIGHTNESS OF TWO IMAGES AND AMOUNT OF STATICS Ve

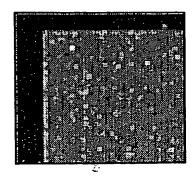
#### 1) AFTER ALIGNMENT OF PIXEL UNIT

GRADIENT	INTERCEPT
0.705	55.947

Vr= 447.4806 Ve= 40.02821



VALUE OF Ve



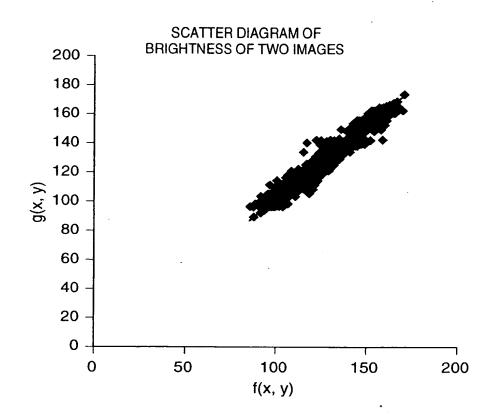
APPROMED	O.G. FIG.	
6A	CLASS	SUBCLASS
DRAFTSMAN	}	

FIG. 31

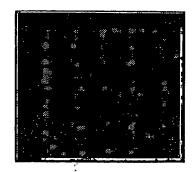
## 2) AFTER BRIGHTNESS MATCHING

GRADIENT	INTERCEPT
0.986	2.567

Vr= 478.921 Ve= 8.598012



**VALUE OF Ve** 



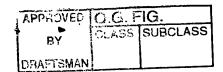
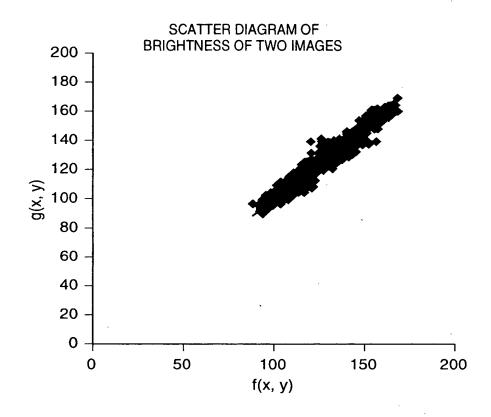


FIG. 32

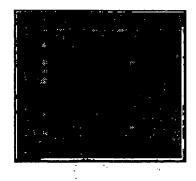
## 3) AFTER FILTERING

GRADIENT	INTERCEPT
0.991	1.568

Vr= 473.2729 Ve= 7.477604

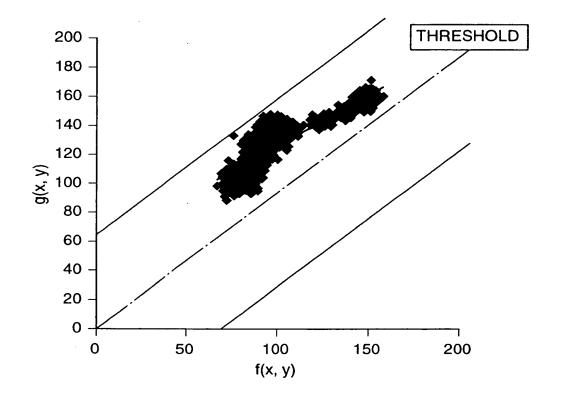


VALUE OF Ve



1		O.G. FIG.	
	BY	CLASS	SUBCLASS
1	DOACTEMAN	ļ	

FIG. 33



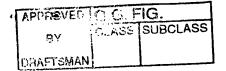
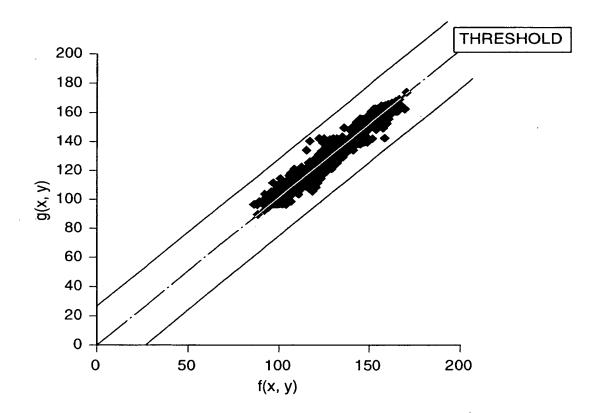
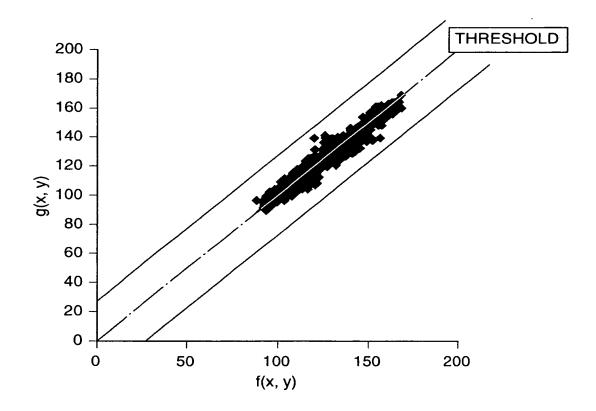


FIG. 34



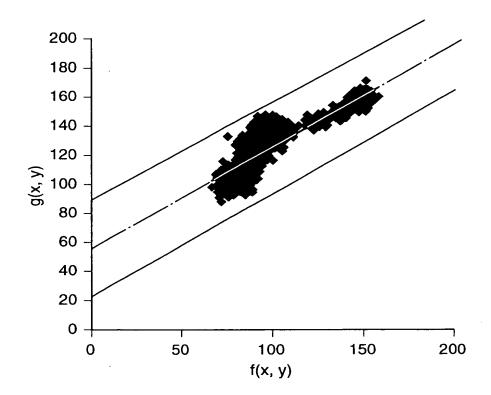
	DBMCR99s.	O.G. FIG.	
	BY	CLASS	SUBCLASS
į	DRAFTSMAN		

FIG. 35



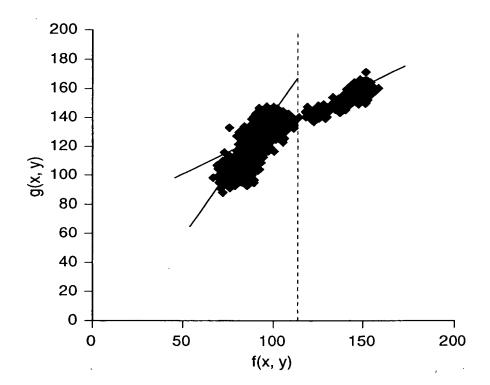
APPROVED	a.a. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

FIG. 36



APPHOVED	G.G. F	IG.
ΒY	CLASS	SUBCLASS
DRAFTSMAN	<u> </u>	

FIG. 37



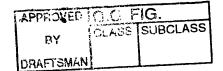


FIG. 38

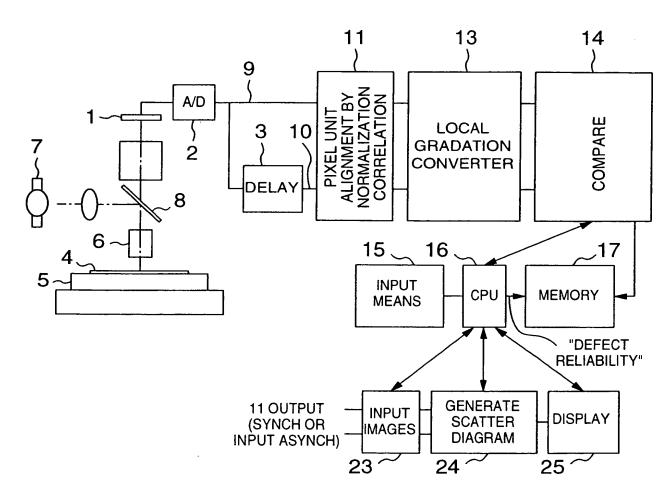
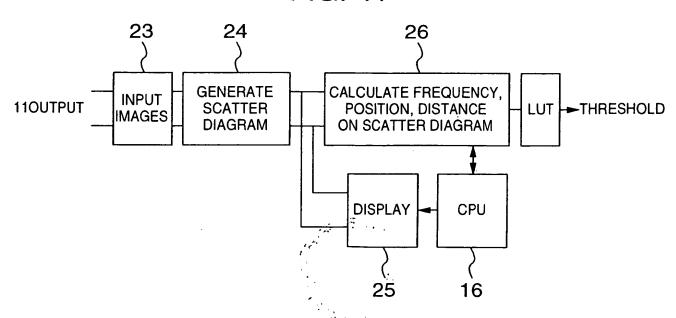
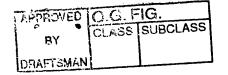
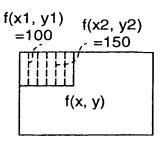


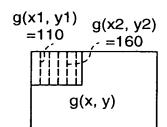
FIG. 41

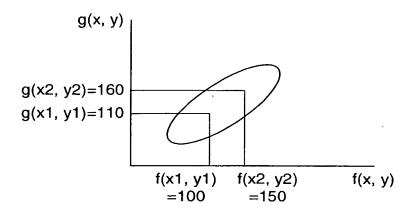


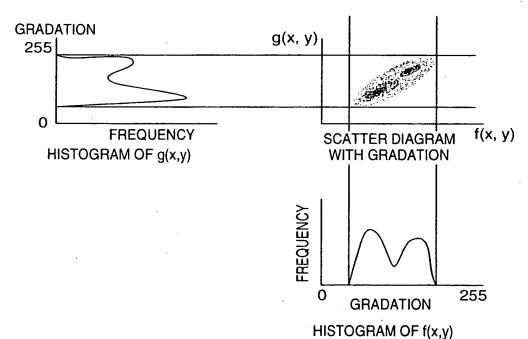


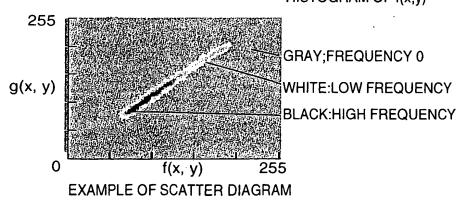


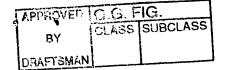




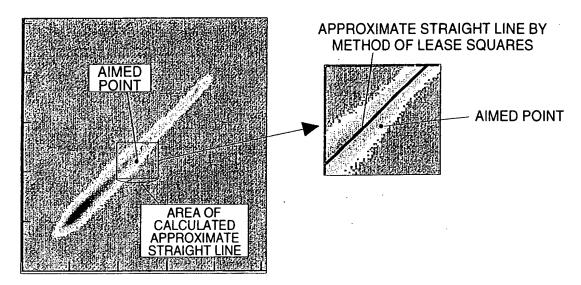






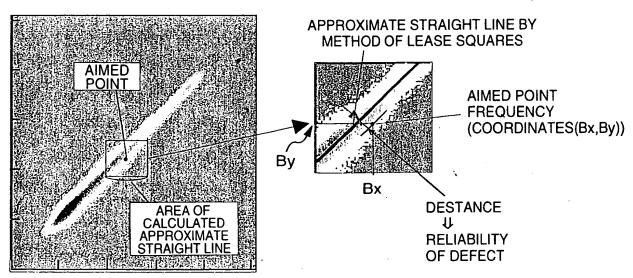


# FIG. 40A

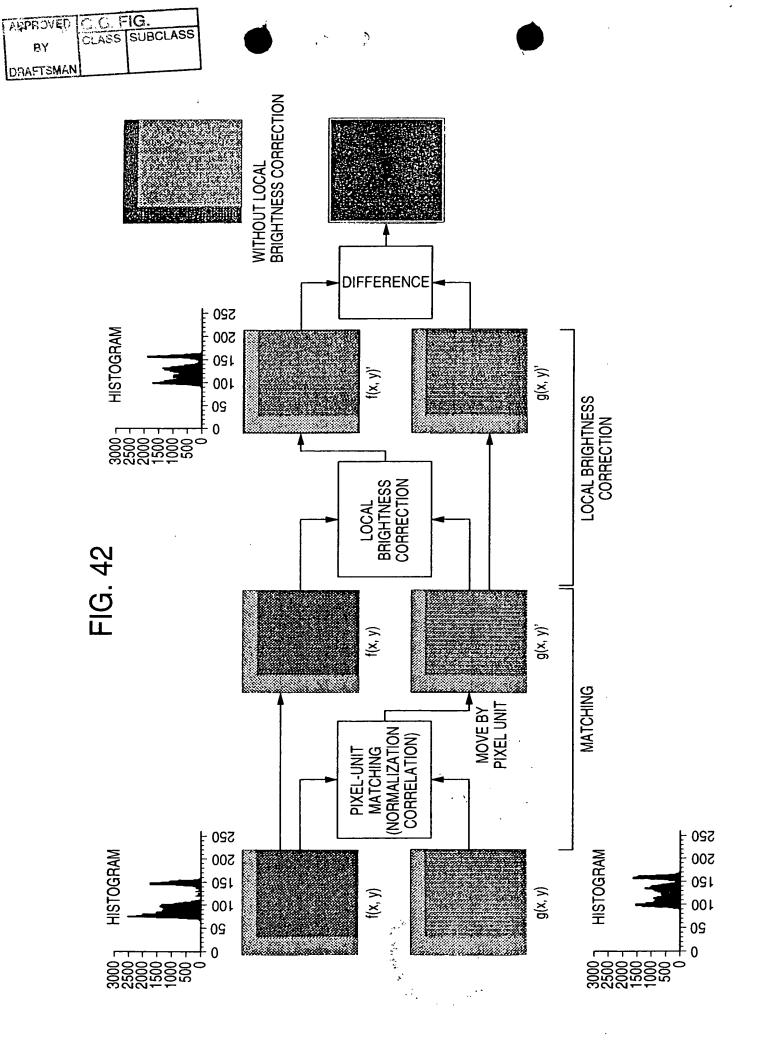


- ESTIMATE STRAIGHT LINE IN AREA WITH CENTER OF AIMED POINT ON SCATTER DIAGRAM, AND SELECT THE GAIN AND OFFSET AS CORRECTION COEFFICIENTS
- MAKE AREA SIZE VARIABLE ACCORDING TO FREQUENCY OF SCATTER DIAGRAM

# FIG. 40B



- ESTIMATE STRAIGHT LINE IN AREA WITH CENTER OF AIMED POINT ON SCATTER DIAGRAM, AND SELECT THE GAIN AND OFFSET AS CORRECTION COEFFICIENTS
- · MAKE AREA SIZE VARIABLE ACCORDING TO FREQUENCY OF SCATTER DIAGRAM



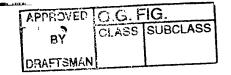


FIG. 43A

1) AFTER ALIGNMENT WITH ACCURACY OF PIXEL UNIT

					_
	GF	RADIENT	INTER	CEPT	
		0.705	55.9	947	1
			Vr= 44 Ve= 40		-
		CCATT	ER DIAG		
	200 ¬	BRIGHTNE			ES
	180-			. <b></b> .	
	160 – 140 –				
_	120-		*		
g(x, y)	100	4			
Š	80-	1			
	60-				
	40-				
	20-				
	0 1	50	100	150	
	U	50	100	150	200

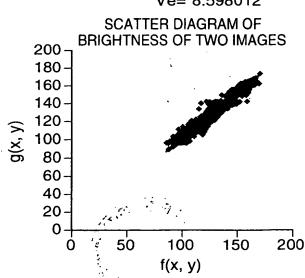
FIG. 43B

2) AFTER BRIGHTNESS MATCHING

f(x, y)

GRADIENT	INTERCEPT
0.986	2.567

Vr= 478.921 Ve= 8.598012



DRAFTSMAN			<b>é</b> , r						
DEFECT RELIABILIRY (FREQUENCY INFORMATION)	100	250	DEFECT RELIABILIRY (DISTANCE INFORMATION)	. 52	12	DEFECT RELIABILIRY (POSITION INFORMATION)	(100, 200)	(250, 200)	:
DEFECT BRIGHTNESS DIFFERENCE	14	20	DEFECT BRIGHTNESS DIFFERENCE	14	20	DEFECT BRIGHTNESS DIFFERENCE	14	20	
DEFECT LENGTH	(2.2, 1.6)	(2.9, 4.2)	DEFECT LENGTH	(2.2, 1.5)	(2.9, 4.2)	DEFECT LENGTH	(2.2, 1.5)	(2.9, 4.2)	
DEFECT AREA	4.54	10.2	DEFECT AREA	4.54	10.2	DEFECT AREA	4.54	10.2	
DEFECT	(100.10, 202.20)	(120.75, 232.72)	DEFECT COORDINATES	(100.10, 202.20)	(120.75, 232.72)	DEFECT COORDINATES	(100.10, 202.20)	(120.75, 232.72)	
FIG. 44A DEFECT NUMBER	-	N ω	FIG. 44B DEFECT NUMBER		a m	FIG. 44C DEFECT NUMBER	-	0	ဇ

APPROVED O.G. FIG.

BY CLASS SUBCLASS

BY CLASS SUBCLASS
DRAFTSMAN

FIG. 45

N.

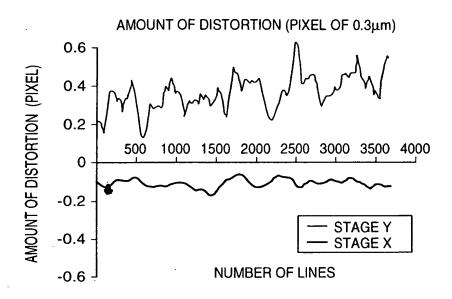


FIG. 46

SPECTRUM ANALYSIS: VARI CASE NUMBER: 126 WEIGHT OF HAMMING: 0357, 2411, 4464, 2411, 0357

